

24 REV.

Work Order ID 156625***156625***

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Friday, February 03, 2017 9:55:46 AM

Item ID: D350-689-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Dual High Back Seat Assembly

Start Date: 2/6/2017 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 2/10/2017 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:

Process Plan: 

Date: FEB 03 2017

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN D350-689

C

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefiles and create labels as per PPP D350-689-041 CHG003

140

Large Fab

0.00

140

Small Fab

Memo

0.11

Small Fab

ASSEMBLE STUD, SPRING AND LOCK AS PER IIN SHEET 17

150

QC5- Inspect part completeness to step on W/O

0.00

150

QC

Memo

0.00

Quality Control

DAS
38
9-89

FEB 17 2017

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Item ID: D350-689-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Dual High Back Seat Assembly

Start Date: 2/6/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/10/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

0.00

160

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-689-041

Location:

PPP Rev:

PPP 156623

SMB

176/21

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.02

DAS
21
9-89

FEB 21 2017

Quality Control

DAS
21
9-89

FEB 21 2017

Picklist Print

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Work Order ID: 156625

156625

Parent Item: D350-689-041

D350-689-041

Parent Item Name: Dual High Back Seat Assembly

Start Date: 2/6/2017

Required Date: 2/10/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:H Removed Sub-Parts 06-02-09 JLM
IPP Rev:I As per NCR 070 06-09-06 JLM IPP Rev:J as
per DSI 9498 DD 10.02.12 verified by:JLM IPP REV:K 15.02.12
AS PER IIN REV.C DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3028-1 *D3028-1* Stud		Manufactured	No				Each	17.0000	**	4			
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST015			17						
				150626			17						
D3029-1 *D3029-1* Spring		Manufactured	No				Each	22.0000	**	2			
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				GA			22						
				122745			2						
				151293			20						
D3030-1 *D3030-1* Lock		Manufactured	No				Each	12.0000	**	2			
				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>					
				ST015			12						
				147441			4						
				151292			8						
D5162-041 *D5162-041* Seat Structure Assembly		Manufactured	No				Each	0.0000	**	1			

DAS
6
9-89 FEB 06 2017

DAS
36
9-89 17/02/17

~~156627 (12)~~

DAS
6
9-89 FEB 06 2017

DAS
36
9-89 17/02/17

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